

YU,YZ,YL,YH,YJ

YZ

SERVICE MANUAL

STEREO RADIO CASSETTE PLAYER

BASIC TAPE MECHANISM: 8ZM-3 P6NF, P7NF

 This Service Manual is the "Revision Publishing" and replaces "Simple Manual" (S/M Code No. 09-001-427-4T1)





SPECIFICATIONS

Frequency range: For using in Europe and other countries

AM: 531 - 1,602 kHz (9 kHz step) FM1, FM2: 87.5 - 108 MHz (50 kHz step) For using in North and South America AM: 530 - 1,710 kHz (10 kHz step)

FM1, FM2: 87.5 - 108.1 MHz (200 kHz step)

For using in Japan

AM: 531 - 1,629 kHz (9 kHz step)

FM1, FM2: 76 - 108 MHz (100 kHz step in 76 - 90 MHz, 50 kHz step in 90 - 108 MHz)<YU>

Maximum output: 4 mW + 4 mW (EIAJ 16 ohms)<YZ>
15 mW + 15 mW (EIAJ 32 ohms)<YI>

15 mW + 15 mW (EIAJ 32 ohms)<YU>

Power source: Battery life

DC 3V using two R6 (AA) dry cell batteries

(EIAJ 1 mW output):

/ output): Aprox. 5 hours using R6P (size AA) manganese batteries Approx. 24 hours using LR6 (size AA) alkaline batteries

Maximum dimensions: 111.3 (W) x 88 (H) x 32.5 (D) mm

 $(4^{1}/_{2} \times 3^{1}/_{2} \times 1^{5}/_{16} in.)$

Weight Approx. 141g (4.94 oz) excluding batteries

• Design and specifications are subject to change without notice.

ACCESSORIES / PACKAGE LIST

If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

REF. NO.	PARTNO.	KANRI DESCRIPTION
	1	NO.
1	8A-HRE-901-010	IB,YL(3L) IN <yl></yl>
1	8A-HRE-902-010	IB, YJ (EC) IN <yj></yj>
1	8A-HRE-903-010	IB,YZ(ESF) IN<506YZ>
1	8A-HRE-904-010	IB,YZ (GID) IN<506YZ>
1	8A-HRE-905-010	IB,YZ (PHNCZ) IN<506YZ>
1	8A-HRE-906-010	IB,YU (3L) IN <yu></yu>
1	8A-HRE-908-010	IB, YH (ECC) IN <yh></yh>
1	8A-HRE-909-010	IB, YZ (ESF) 606 IN<606YZ>
1	8A-HRE-910-010	IB,YZ (GID) 606 IN<606YZ>
1	8A-HRE-911-010	IB, YZ (PHNCZ) 606 IN<606YZ>
2	8A-HRE-951-010	RC UNIT, RC606<606YZ>
3	8Z-HRB-050-110	CLIP, BELT ASSY
4	87-B30-255-010	HEADPHONE, HP-M007B (S)
4	87-B30-081-110	HEADPHONE, HP-M009 (S) < YU, [BSF] YL>
4	87-B30-336-010	

REF. NO.		ANRI	DESCRIPTION	REF.NO.	PARTNO.	KANRI	DESCRIPTION
IC	NO).		C125	87-A10-263-08	NO. C-CAP, U	0.1-16ZF
				C126	87-A10-263-08	C-CAP, U	0.1-16ZF
	87-A21-387-040 87-A20-851-040	C-IC, TA2 C-IC, TA2		C127	87-A10-420-08	C-CAP, T	N 4.7-4 A TCF
	87-A21-595-010	C-IC, LC7	72349G-9909	C129	87-010-785-08		0.015-25 B
	87-A20-904-080	C-IC,TK1	11823MTL	C130 C131	87-010-785-080 87-A10-781-080		0.015-25 B 0.015-10 K B
				C132	87-A10-781-08	C-CAP, U	0.015-10 K B
TRANSISTO	OR			C133	87-010-503-04	CAP, E 2	20-4 GAS
	87-A30-085-070	C-TR, CSA		C134	87-A10-489-04	CAP,E 2	20-4 7L SR
	87-026-210-080 87-026-264-080	C-TR, DTC		C136 C138	87-012-274-080 87-A10-827-080		P,U 1000P-50B 0.47-6.3 K B
	89-327-143-080	C-TR, RN		C140	87-A10-827-080		0.1-16ZF
	87-026-268-080	C-TR,RN2	2411	C141	87-A11-056-08	C-CAP, U	1-10 Z F
	87-A30-159-080	C-TR,KTA	A1298Y	C142	87-012-278-08	C-CAP,U	2200P-50 B <yh></yh>
	89-327-125-080	C-TR, 250	C2712GR	C143	87-012-269-08	C-CAP, U	390P-50 B
	87-026-263-080	C-TR,RN1	1410	C146 C147	87-012-272-080 87-012-270-080		680P-50 B
				C148	87-012-271-08		560P-50
DIODE				C157	87-012-275-08	C-CAP II	1200P-50 B
	87-001-142-080	DIODE, 19	SS294 (100MA)	C205	87-012-275-080	•	8P-50 CH
	87-A40-260-080	C-ZENER,	UDZ2.0B	C206	87-012-170-08		8P-50 CH
				C207 C209	87-A11-056-08 87-012-286-08	•	1-10 Z F 0.01-25
MAIN C.B							
BPF101	87-A91-682-010	FLTR, GFV	NR7 - C1	C210 C211	87-A10-263-080 87-A10-025-080	•	0.1-16ZF 0.22-16Z F
C1	87-012-276-080		IP SS 1500P-50	C212	87-A10-263-08	•	0.1-16ZF
C2	87-012-276-080		IP SS 1500P-50	C213	87-A11-056-08		1-10 Z F
C5 C6	87-A11-189-080 87-A11-189-080		N 47-4 BM004R N 47-4 BM004R	C214	87-012-274-08	C-CAP,U	1000P-50B
				C215	87-012-278-08		2200P-50 B
C7 C8	87-012-285-080 87-012-285-080		8200P-50 B 8200P-50 B	C216 C218	87-A11-056-08		1-10 Z F 1-10 Z F
C9	87-A11-056-080		1-10 Z F	C251	87-012-286-08	-	J 0.01-25
C10 C11	87-A11-056-080 87-A11-056-080		1-10 Z F 1-10 Z F	C252	87-A11-056-08	C-CAP, U	1-10 Z F
CII	87-AII-030-080	C-CAP, U	1-10 Z F	C254	87-A11-056-08	C-CAP,U	1-10 Z F
C12	87-A11-056-080		1-10 Z F	C255	87-012-167-08		5P-50 CH
C13 C14	87-010-503-040 87-010-503-040	CAP, E 22	20-4 GAS<606YZ> 20-4 GAS	C256 C257	87-012-337-080 87-012-170-080		56P-50 CH 8P-50 CH
C15	87-012-274-080	CHIP CAP	P,U 1000P-50B	C258	87-012-286-08		J 0.01-25
C16	87-012-274-080	CHIP CAP	P,U 1000P-50B	C259	87-010-452-08	C-CAP,	1-16
C17	87-A11-189-080	C-CAP, TI	N 47-4 BM004R	C261	87-012-278-08		2200P-50 B
C18 C21	87-A10-263-080 87-010-503-040		0.1-16ZF 20-4 GAS	C262 C263	87-012-278-080 87-012-280-080		2200P-50 B 3300P-50
C21	87-010-303-040		20-4 GAS 20-4V H5.5	C264	87-012-277-08		J 1800P-50 B
C23	87-A10-489-040	CAP,E 22	20-4 7L SR		07 310 260 000		0 1 16 7 0
C24	87-A10-706-080	C-CAP, U	0.33U-16 F Z	C401 C402	87-A10-260-080 87-A10-260-080		0.1-16 K B 0.1-16 K B
C25	87-A10-706-080		0.33U-16 F Z	CF101	87-A90-710-01		IF PFS450A3
C26 C27	87-010-503-040 87-A11-056-080		20-4 GAS<606YZ> 1-10 Z F	D101 D102	87-A40-462-040 87-A40-484-070		CAP,SVC347(S) CAP,SVC203CP
C28	87-A11-056-080	-	1-10 Z F				
C51	87-A11-056-080	C-CAP.II	1-10 Z F	D103 J1	87-A40-484-07 87-A60-437-01		CAP, SVC203CP 5 BLK ST W/O SW4P <except 606yz=""></except>
C53	87-A11-056-080	C-CAP, U	1-10 Z F	J1	87-A60-438-01	JACK, 3.	5 BLK ST W/O SW<606YZ>
C101 C102	87-A10-504-080 87-012-286-080		0.047-16 K B J 0.01-25	J2 L1	87-A61-124-010 87-A50-605-010		DIA2.75 BLK TC <yh></yh>
C102	87-A10-263-080		0.1-16ZF	11	07-A30-003-01	COIL, RF	CHOKE
G1 0 4	07 010 100 000	G G3.D II	47D FO GII	L4	87-003-240-080		S 3.3UH<606YZ>
C104 C105	87-012-188-080 87-012-271-080	CAP, U 5	47P-50 CH 660P-50	L101 L102	8Z-HRC-605-010 8A-HRE-604-010		
C106	87-012-196-080		120P-50 CH	L103	8A-HRE-605-01		
C107 C108	87-012-162-080 87-012-196-080		1P-50 CK 120P-50 CH	L104	87-005-742-08	COIL, 10	OUH J SP02
		•		L105	87-A90-663-01		
C110 C112	87-012-172-080 87-012-180-080	-	10P-50 CH 22P-50 CH	L251 LCD201	87-A50-443-080 8A-HRE-603-010		D-D(C5-S) Y(BAND/TU) 17P
C113	87-012-172-080	C-CAP, U	10P-50 CH	R51	87-022-335-08	C-RES,S	180-1/10W F
C114 C115	87-012-286-080 87-012-164-080		0.01-25 2P-50 CK	R207	87-022-289-08	C-RES U1	L80K 1/16WF<606YZ>
C113	01-017-104-000	C-CMF,U	ZF-JU CK	R216	87-022-296-08	C-RES,U	680K-1/16W F
C118	87-A11-056-080		1-10 Z F	R217	87-022-295-08	C-RES, U	560K-1/16W F
C119 C120	87-012-286-080 87-012-279-080		0.01-25 2700P-50 B	S1 S3	87-A91-077-010 87-A91-191-010		-2-2 SK22D04
C121	87-012-274-080	C-CAP, U	1000P-50B	S206	87-A90-232-08		CT SKQRAA
C122 C123	87-A10-825-080 87-A10-825-080		33-6.3 K B 33-6.3 K B	SFR51	87-A91-571-08) ሮ-ዴሞኮ 1:	K V RH03AVA <except yh=""></except>
C124	87-A11-056-080		1-10 Z F	SFR52	87-A91-571-08		K V RHO3AVA <except td="" the<=""></except>

REF. NO. PARTNO. DESCRIPTION KANRI NO. SW213 VC101 VR1 87-A90-330-080 87-A91-183-080 87-A91-581-010 C-SW,SL 1-1-2 SSSS81 T1.4 C-TRIMMER,CER 10P TZC03 VR,RTRY 20KBX1 X201 87-A70-173-010 VIB,XTAL 75KHZ DT-261

TRANSISTOR ILLUSTRATION

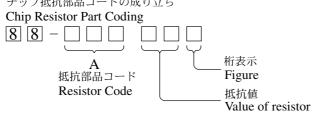


2SC2712 2SC2714 CSA1362 DTC144 KTA1298 RN2411 RN1411

RN1410

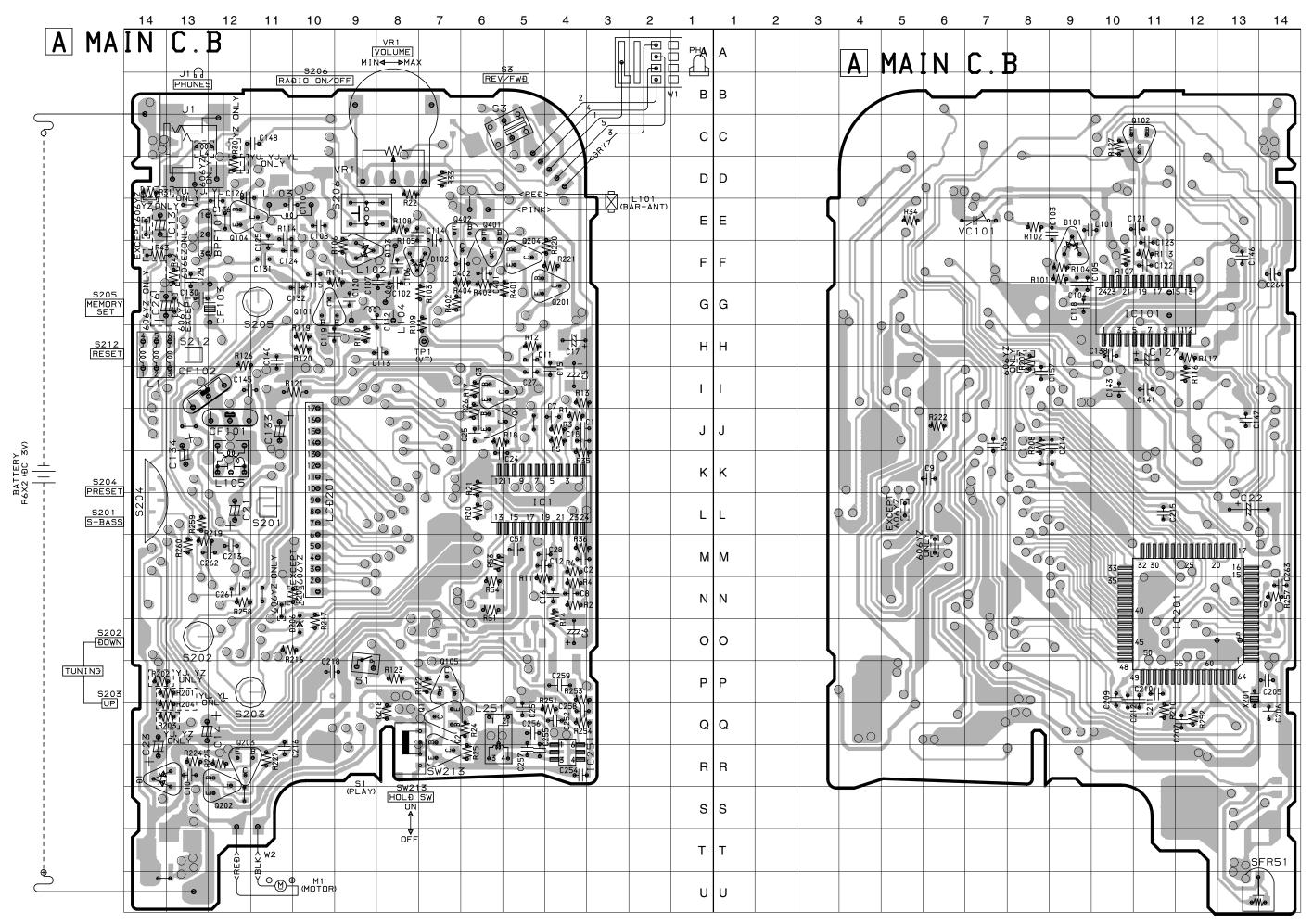
〇チップ抵抗部品コード/CHIP RESISTOR PART CODE

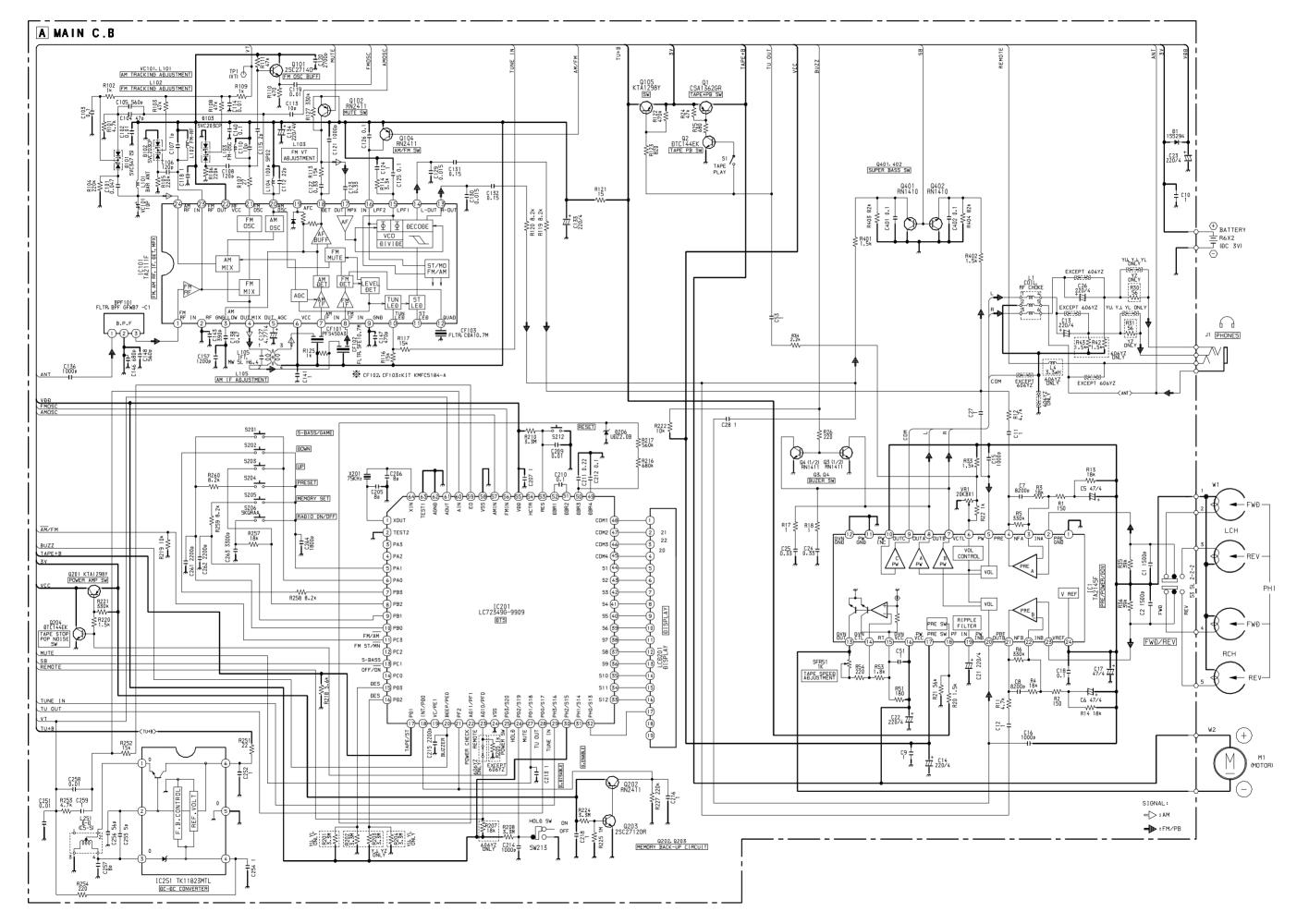
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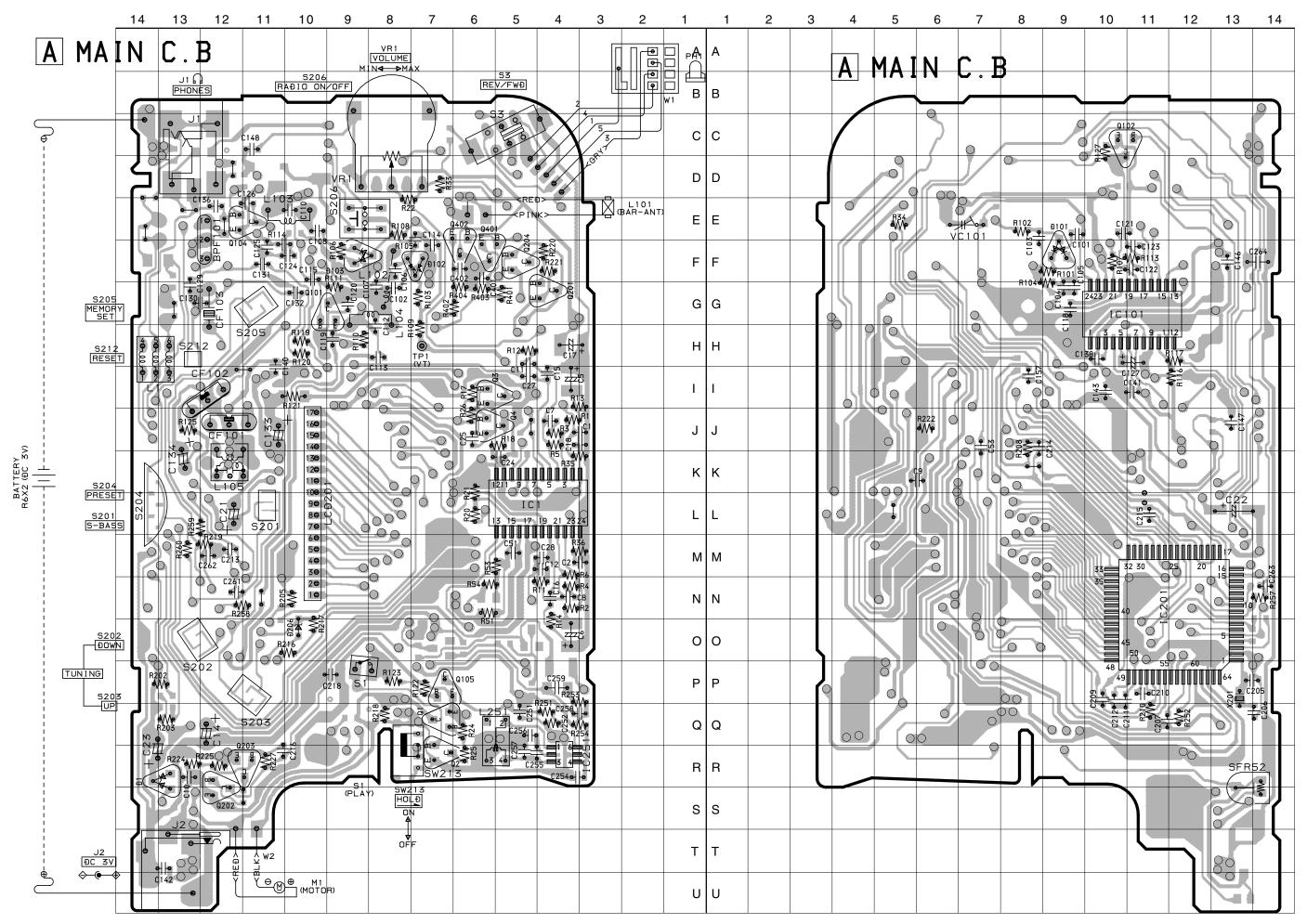


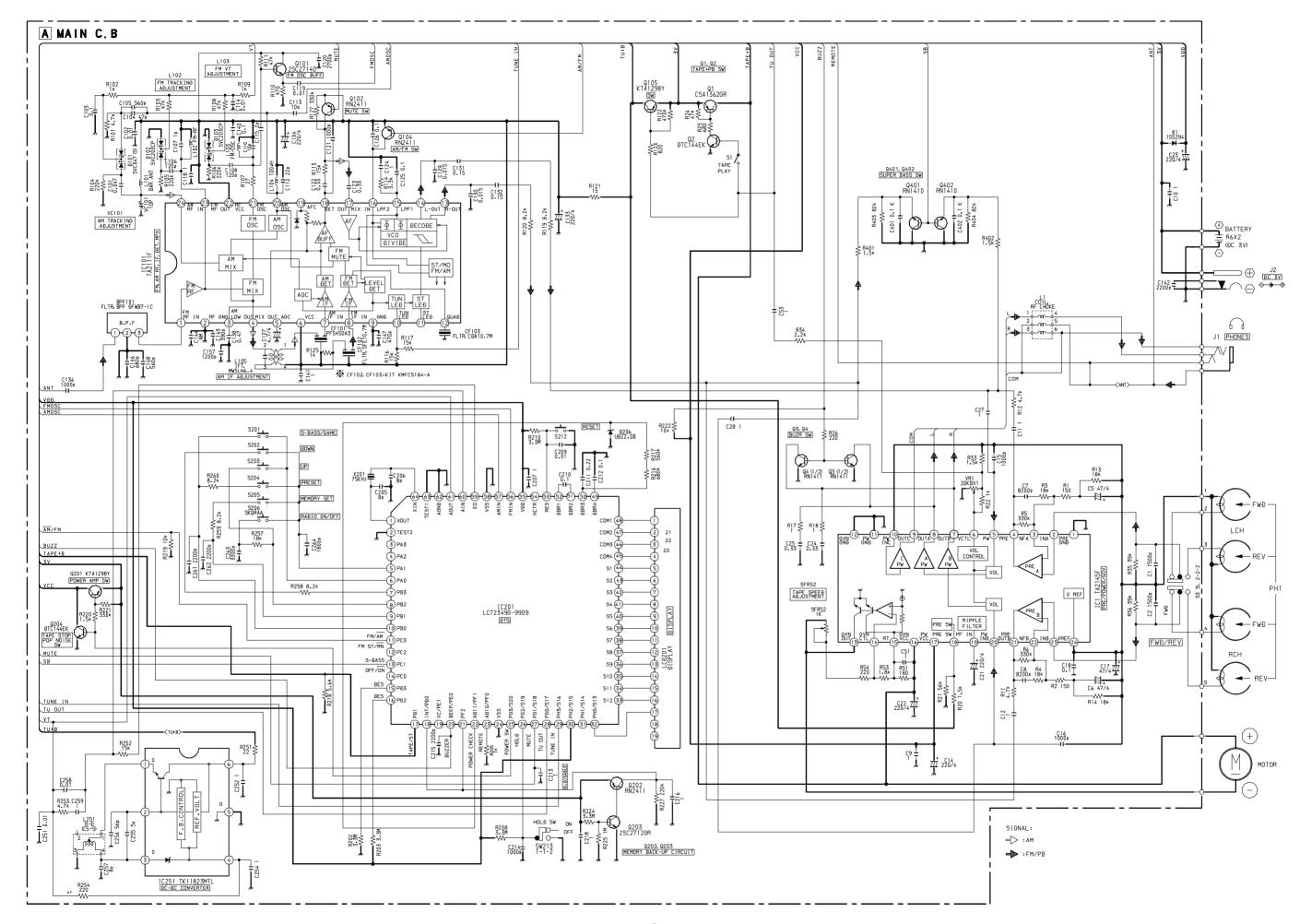
チップ抵抗 Chip resistor

Cimp resistor								
容量	種類	許容誤差	記号	寸法/Dime	ensions ((mm)		抵抗コード : A
Wattage	Type	Tolerance	Symbol	外形/Form	L	W	t	Resistor Code : A
1/16W	1005	± 5%	CJ		1.0	0.5	0.35	104
1/16W	1608	± 5%	CJ	L J t	1.6	0.8	0.45	108
1/10W	2125	± 5%	CJ		2	1.25	0.45	118
1/8W	3216	± 5%	CJ	r	3.2	1.6	0.55	128









HICHOLD TUNED S-BASS AMFM1FM2 PRESET



NO	СОМ1	COM2	СОМЗ	COM4
1	Mid	T mark		Low
2		Full	1 mark	AM
3	1F	1E	1D _	FM1
4	1A	1G	1C	
5	HOLD	1B	2E	FM2
6	2F	2G	2C	2D
7	2B	3F	3E	Dot mark
8	2A	3A	3G	3D
9	TUNED	4F	3B	3C
10	4A	4B	4G	4E
11	S-Bass	Pro1	4C	4D
12	5A	5F	5E	5D
13	5B	5G	5C	PRESET
14				COM4
15			СОМЗ	
16		COM2		
17	СОМ1			

IC DESCRIPTION

IC, LC72349G-9909

Pin No.	Pin Name	I/O	Description	
1	XOUT	-	Crystal 75kHz oscillator pin.	
2	TEST2	-	Connected to ground.	
3	PA3	I	Key matrix input.	
4	PA2	I	Key matrix input.	
5	PA1	I	Key matrix input.	
6	PA0	I	Key matrix input.	
7	PB3	О	Key return timing output. (Not used)	
8	PB2	О	Key return timing output.	
9	PB1	0	Key return timing output.	
10	PB0	0	Key return timing output.	
11	FM / AM	О	'H': FM out, 'L': AM out.	
12	FM ST / MN	0	'H': FM Stereo out, 'L': FM Mono out. (Not used)	
13	S-BASS ON / OFF	0	S-BASS switching output. 'H': OFF, 'L': ON.	
14	NC	-	Not connected.	
15	DES	I	Those two input parts determine the dectination	
16	DES	I	These two input ports determine the destination.	
17	TAPE	I	In Clock mode: 'H' = LCD display TAPE. 'L' = LCD BLANK.	
18	POWER CHECK 1	I	Power check input port.	
19	NC	-	Not connected.	
20	BUZZER	0	Buzzer output.	
21	POWER CHECK 2	I	Power check input port.	
22	POWER CHECK 3	I	Constant 0.7V reference voltage for power check function.	
23	REMOTE	I	A / D in for remote controller.	
24	GND	-	Ground terminal.	
25	POWER SW	О	'H': Power Off, 'L': Power On.	
26	HOLD	I	'H' : Hold Off, 'L' : Hold On.	
27	MUTE	0	'H': Mute Off, 'L': Mute On.	
28	TU OUT	0	'H': Tuner Off, 'L': Tuner On.	
29	TUNE IN	I	'L' : LCD displays 'TUNED'.	
30	S15	0	'L': Game enable, 'H': Game disable.	
31	S14	0	LCD segment output.	
32	S13	О	LCD segment output.	
33	S12	О	LCD segment output.	
34	S11	О	LCD segment output.	
35	S10	О	LCD segment output.	
36	S9	О	LCD segment output.	
37	S8	О	LCD segment output.	
38	S7	О	LCD segment output.	
39	S6	О	LCD segment output.	
40	S5	О	LCD segment output.	
41	S4	О	LCD segment output.	
42	S3	О	LCD segment output.	

Pin No.	Pin Name	I/O	Description
43	S2	О	LCD segment output.
44	S1	0	LCD segment output.
45	COM4	О	LCD commn output 4.
46	COM3	О	LCD commn output 3.
47	COM2	0	LCD commn output 2.
48	COM1	О	LCD commn output 1.
49	DBR4	-	LCD reference voltage.
50	DBR3	-	LCD reference voltage.
51	DBR2	-	Voltage doubler boosting.
52	DBR1	-	Voltage doubler boosting.
53	RESET	I	System reset input.
54	HCTR	-	Pulse out.
55	VDD	-	Supply voltage terminal.
56	FMIN	I	FM oscillator signal input.
57	AMIN	I	AM oscillator signal input.
58	GND	-	Ground terminal.
59	PLL OUT	О	Phase comparison output.
60	LPF OUT	I	LPF output.
61	VT	I	VT input.
62	GND	-	Ground terminal.
63	TEST 1	-	Connected to ground.
64	XIN	-	Crystal 75kHz oscillator pin.

VOLTAGE CHART IC, TA2145F

PIN NO.	AM	FM	TAPE
1	0	0	0
2	1.163	1.163	1.163
3	1.162	1.162	1.162
4	1.13	1.13	1.13
5	1.162	1.162	1.162
6	0.91	0.91	0.91
7	1.139	1.139	1.139
8	1.121	1.121	1.121
9	1.167	1.167	1.167
10	1.164	1.164	1.164
11	0	0	0
12	0	0	0
13	0	0	1.3
14	0	0	1.68
15	0	0	2.5
16	0	0	3
17	3	3	3
18	2.866	2.866	0
19	2.557	2.557	2.557
20	1.162	1.162	1.162
21	1.13	1.13	1.13
22	1.162	1.162	1.162
23	1.163	1.163	1.163
24	1.163	1.163	1.163

IC, TA2111F

PIN NO.	AM	FM	TAPE
1	0.822	0.822	0
2	0	0	0
3	0.353	0.353	0
4	2.431	2.431	0
5	0	0	0
6	2.837	2.837	0
7	2.322	2.322	0
8	2.835	2.835	0
9	0	0	0
10	2.833	2.833	0
11	0	0	0
12	2.059	2.059	0
13	1.205	1.205	0
14	1.133	1.133	0
15	2.143	2.143	0
16	2.074	2.074	0
17	0.699	0.699	0
18	1.102	1.102	0
19	0.348	0.348	0
20	2.836	2.836	0
21	2.849	2.849	0
22	2.836	2.836	0
23	2.836	2.836	0
24	2.836	2.836	0

IC, TK11823MTL

PIN NO.	AM	FM	TAPE
	(530kHz)	(530kHz)	
1	0	0	0
2	0.773	0.758	0
3	0	0	0
4	1.334	3.147	0
5	0	0	0
6	2.652	2.676	0

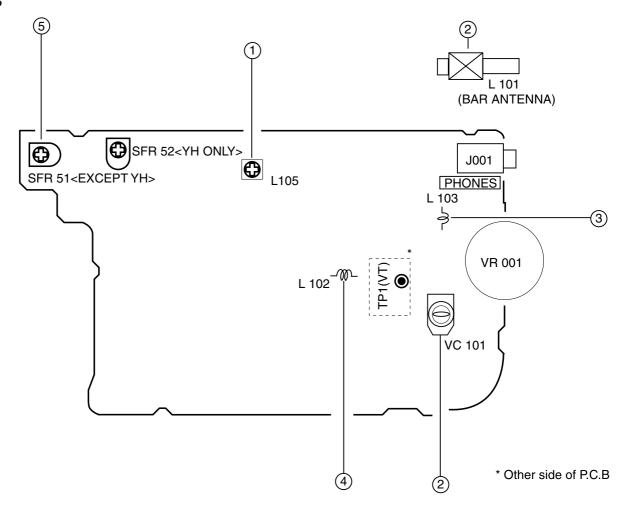
IC, LC72349G-9909

PIN NO.	AM	FM	TAPE
1	1.385	1.385	1.385
2	0	0	0
3	0.7	0.7	0.3
4	0.8	0.7	0.3
5	0.8	0.7	0.3
6	0.7	0.7	0.3
7	0.7	0.7	0.3
8	2.928	2.895	2.762
9	2.928	2.895	2.762
10	2.929	2.895	2.762
11	2.702	2.702	0
12	2.738	2.738	0
13	2.622(SB OF	F) H/L 0(SB	ON) H/L
14	2.738	2.738	2.738
15	2.109	2.109	2.109
16	0	0	0
17	0	0	3
18	3	3	3
19	0	0	0
20	0	0	0
21	3	3	3
22	0.54	0.54	0.54
23	0	0	0
24	0	0	0
25	2.199	2.199	177
26	2.861	2.861	2.861
27	2.861	2.861	2.861
28	2.861	2.861	2.861
29	2.829	2.829	0
30	2.861	2.861	2.861
31	1.5	1.5	1.5
32	1.5	1.5	1.5

PIN NO.	AM	FM	TAPE
33	1.5	1.5	1.5
34	1.5	1.5	1.5
35	1.5	1.5	1.5
36	1.5	1.5	1.5
37	1.5	1.5	1.5
38	1.5	1.5	1.5
39	1.5	1.5	1.5
40	1.5	1.5	1.5
41	1.5	1.5	1.5
42	1.5	1.5	1.5
43	1.5	1.5	1.5
44	1.5	1.5	15
45	1.52	1.52	1.52
46	1.52	1.52	1.52
47	1.52	1.52	1.52
48	1.52	1.52	1.52
49	1.52	1.52	1.52
50	3	3	3
51	1.982	1.982	1.982
52	0.5	0.5	0.5
53	2.2	2.2	2.2
54	0	0	0.27
55	2.86	2.86	2.86
56	0	0	0
57	0	0	0
58	0	0	0
59	0	0	0
60	0	0	0
61	0	0	0
62	0	0	0
63	0	0	0
64	1.356	1.356	1.356

ADJUSTMENT

A MAIN C.B



<RADIO SECTION>

4. FM Tracking Adjustment

1.	AM IF Adjustment L105450kHz
2.	AM Tracking Adjustment L101
3.	FM VT Adjustment Settings: • Test point TP1 (VT) Adjustment location

<TAPE PLAYER SECTION>

5. Tape Speed Adjustment

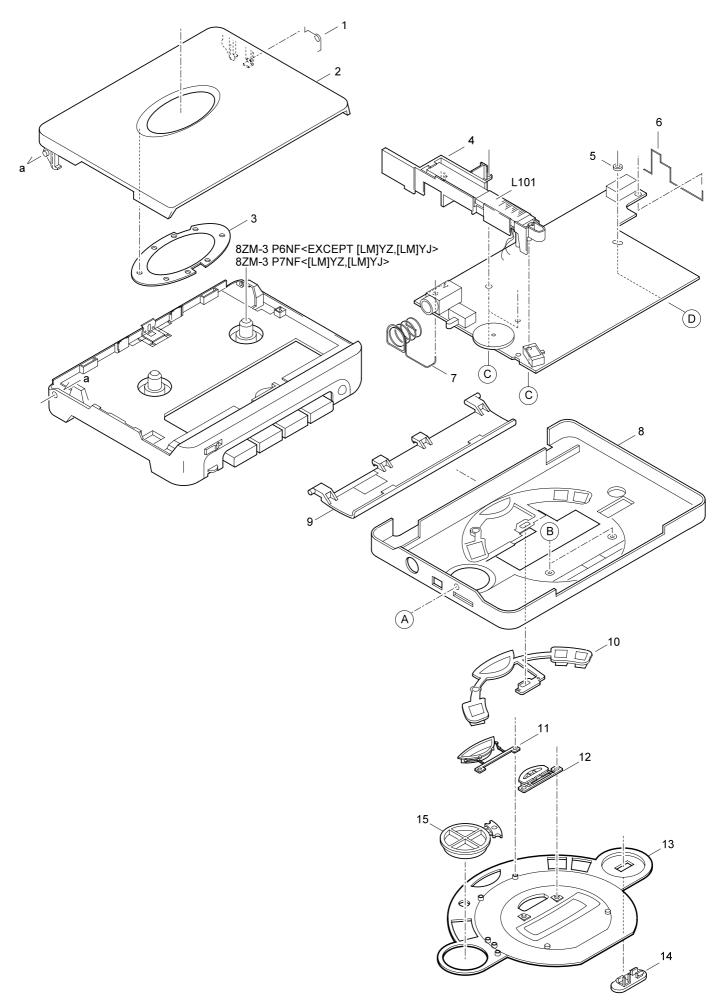
Settings: • Test tape : TTA-100
• Test point : PHONES (J001)

Adjustment location : SFR51
 Super Bass: OFF
 Tape select: NORM

• Volume: Non-clip (MAX-10dB

down)

Method: Play back the test tape and adjust SFR51 for $3000\text{Hz} \pm 10\text{Hz}$ (FWD) and $3000\text{Hz} \pm 20\text{Hz}$ (REV). Then confirm WOW is less than 0.50%.

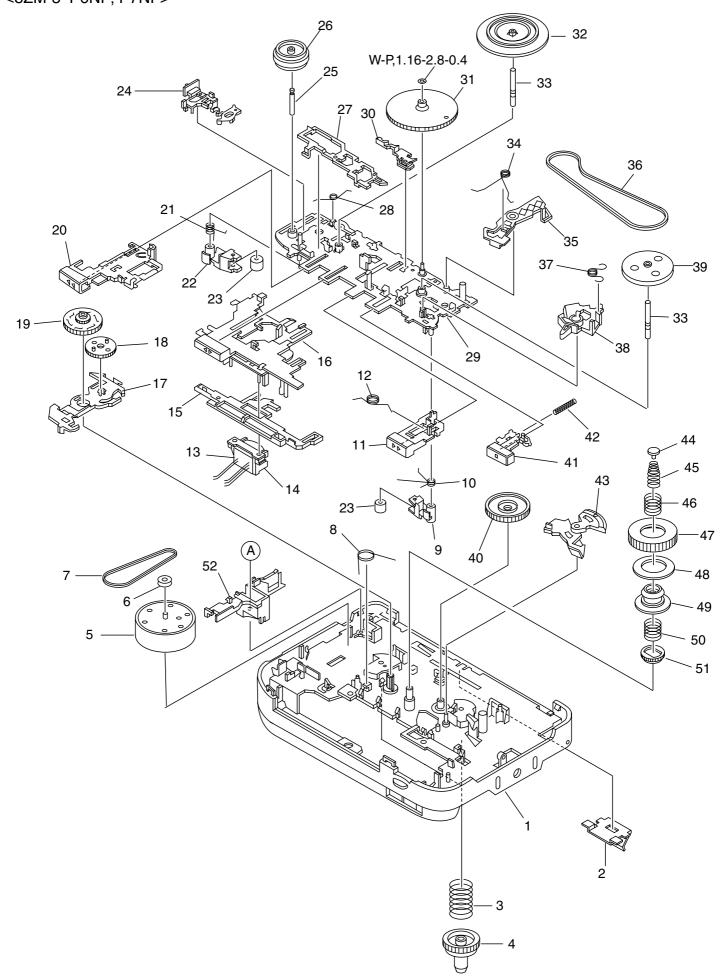


MECHANICAL PARTS LIST 1/1

REF. NO.	PARTNO.	Kanri No.	DESCRIPTION	
1	8A-HRH-209-010		SPR-T, CASS	
2	8A-HRE-043-010		LID, CASS LM<[LM]YJ>	
2	8A-HRE-044-010		LID, CASS YUS<[S] YU, [S] YL, [S] YH>	
2	8A-HRE-041-010			
2	8A-HRE-040-010		LID, CASS YZ S<[S]6YZ ,[S]YZ>	
3	8Z-HRB-002-010		WINDOW, CASS	
4	8Z-HRB-201-110		HLDR, BAR-ANT	
5	8Z-HRB-223-010		W,2-9-0.5 W/ADH	
6	8Z-HRB-208-010		BAT-CONTACT, P	
7	8Z-HRB-209-010		BAT-CONTACT, M	
	8A-HRE-001-010		CABI, FRONT<[S]YU, [S]YL>	
-	8A-HRE-020-010			
-	8A-HRE-024-010			
-	8A-HRE-023-010		CABI, FRONT YZ LM 506< [LM] YZ>	
8	8A-HRE-022-010		CABI, FRONT YZ S 506<[S]YZ>	
8	8A-HRE-021-010		CABI, FRONT YZ S 606<[S]6YZ>	
	8Z-HRB-005-110		LID, BAT SIL <except [lm]="" yj="" yz,=""></except>	
	8A-HRE-042-010		LID, BATT LM<[LM] YZ, [LM] YJ>	
-	8A-HRE-005-010		BTN, PRESET	
	8A-HRE-004-010		CAP, PRESET	
	011 11111 001 010		on , maps:	
12	8A-HRB-007-010		CAP, SB	
13	8A-HRE-002-010		WINDOW, LCD	
14	8A-HRE-003-010	KNOB, SL HOLD		
15	8A-HRB-005-010		CAP, FUNCTION	
A	87-B10-048-010		VT2+1.4-3 (3) CR HL	
	87-067-384-010		SCREWVT1.4-3.5HL	
	87-B10-196-010		VT2+1.4-4 BLK (3) HL	
D	87-264-527-310		V 1.7-3 SCREW	

COLOR NAME TABLE

OCCOTT WIND IN IDEE									
Basic color	Color	Basic color	Color	Basic color	Color				
symbol		symbol		symbol					
В	Black	С	Cream	D	Orange				
G	Green	Н	Gray	L	Blue				
LT	Transparent Blue	N	Gold	Р	Pink				
R	Red	S	Silver	ST	Titan Silver				
Т	Brown	V	Violet	W	White				
WT	Transparent White	Υ	Yellow	YT	Transparent Yellow				
LM	Metallic Blue	LL	Light Blue	GT	Transparent Green				
LD	Dark Blue	DT	Transparent Orange	GM	Metallic Green				
YM	Metallic Yellow	DM	Metallic Orange						



TAPE MECHANISM PARTS LIST 1 / 1 <8ZM-3 P6NF, P7NF>

REF. NO.	PARTNO.	KANRI DESCRIPTION	REF.NO.	PARTNO.	KANRI DESCRIPTION
	N	NO.			NO.
1	8A-HRE-010-010	FRAME, CENTER B <p6nf></p6nf>	31	88-ZM3-221-110	
1	8A-HRE-011-010	•		88-ZM3-240-010	
2	8Z-HRB-207-110	•			CAPSTAN, 1.5-NS
3	88-ZM3-253-110			88-ZM3-248-010	
4	88-ZM3-274-010	-	35	88-ZM3-215-110	
5	87-A91-379-010	MOT, BCY3B-13			•
			36	88-ZM3-262-010	BELT, L
6	88-ZM3-236-010	PULLEY, MOT S	37	88-ZM3-244-010	SPR-T, DIR
7	88-ZM3-263-210		38	88-ZM3-219-010	BTN, DIR KNOB
8	88-ZM3-243-010	SPR-T, PLAY BACK	39	88-ZM3-239-010	FLY-WHL, L S
9	88-ZM3-217-110	ARM, PINCH L	40	88-ZM3-226-010	GEAR, IDLE
10	88-ZM3-241-110	SPR-T, PINCH L			
			41	88-ZM3-004-110	LEVER, STOP
11	88-ZM3-003-110	LEVER, REW	42	88-ZM3-255-110	SPR-C, STOP
12	88-ZM3-246-110	SPR-T, FF REW	43	88-ZM3-214-010	LEVER, AUTO FIND
13	87-A80-115-010	F-CABLE, 5P P2	44	88-ZM3-238-010	CAP, SLIP
14	87-A91-019-010	HEAD ASSY, PH 8ZM-3	45	88-ZM3-252-010	SPR-C, SHIFT
15	88-ZM3-211-010	LEVER, DIR			
			46	88-ZM3-251-310	SPR-C, SLIP
16	88-ZM3-001-110	LEVER, PLAY	47	88-ZM3-222-110	GEAR, SLIP FAST
17	88-ZM3-213-310	LEVER, T-UP	48	88-ZM3-269-110	FELT, SLIP
	88-ZM3-225-110	•		88-ZM3-237-110	•
		GEAR, TRANSMIT	50	88-ZM3-247-010	SPR-T, AUTO FIND
20	88-ZM3-002-110	LEVER, FF			
				88-ZM3-223-010	• • •
	88-ZM3-242-210	•	52	8Z-HRB-202-110	•
	88-ZM3-218-010		A	87-B10-196-010	VT2+1.4-4 BLK (3) HL
	88-ZM3-271-010	•			
	88-ZM3-220-010	•			
25	88-ZM3-267-010	SHAFT, PULLEY TWIN			
26	88-ZM3-234-010	PULLEY, BELT TWIN			
27	88-ZM3-212-010	LEVER, LOCK			
28	88-ZM3-245-110	SPR-T, LOCK			
29	88-ZM3-201-210	CHAS ASSY, OUTSERT P			
30	88-ZM3-216-010	LEVER, SW			

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